

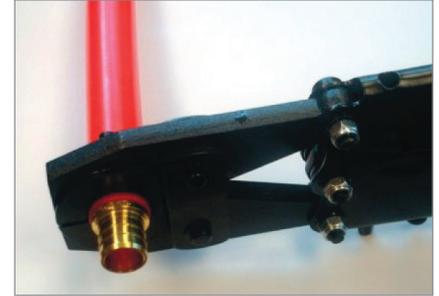
PEX Crimp Tools



1. Cut tubing end squarely. Check for and remove any burrs.



2. Slide crimp ring over end of tubing. Insert fitting into end of tubing until it stops. Position the crimp ring 1/8" to 1/4" from the end of the tubing and over the ribs of the fitting.



3. Place the crimping end of tool around the crimp ring and press the handles together.



4. Check for proper crimp with the Go/ No-Go gauge.

| Apollo PEX Crimp Rings | | |
|------------------------|------|--------------|
| APXCR3810PK | 3/8" | 10 Pack |
| APXCR1210PK | 1/2" | 10 Pack |
| APXCR1225PK | 1/2" | 25 Pack |
| APXCR1250PK | 1/2" | 50 Pack |
| APXCR12100JR | 1/2" | 100 Pack Jar |
| APXCR3410PK | 3/4" | 10 Pack |
| APXCR3425PK | 3/4" | 25 Pack |
| APXCR34100JR | 3/4" | 100 Pack Jar |
| APXCR15PK | 1" | 5 Pack |
| APXCR125PK | 1" | 25 Pack |

| Apollo PEX PRO Crimp Rings | | |
|----------------------------|------|-------------|
| APXCR12LT | 1/2" | 10 Pack |
| APXCR12LTJR | 1/2" | 75 Pack Jar |
| APXCR34LT | 3/4" | 10 Pack |
| APXCR34LTJR | 3/4" | 50 Pack Jar |

To remove and replace jaws: For 69PTKH0015K only (Jaws cannot be replaced on any other Apollo crimp tools)



1. With the handles fully open, press side release spring upward until the hook is above the jaw pin.



2. Slide jaw out of position and remove.

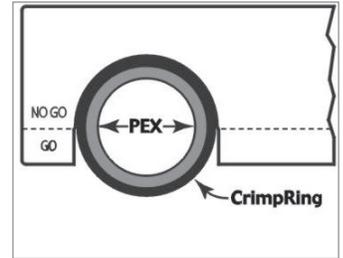
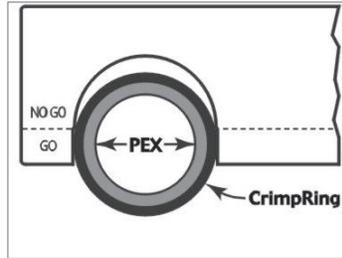
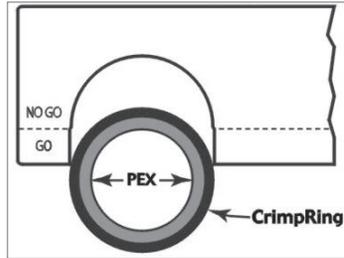


3. With the side release spring pressed upward, slide new jaw into place and release the spring.

If you have a 69PTKH0015K that does not have spring loaded jaws, but jaws that are secured with screws, simply loosen the screws located at the center of the jaws. Remove the jaws and slide the jaws you need into place. Replace the screws at the center of the jaws and tighten.

INSTRUCTION SHEET

PEX Crimp Tool Go/No-Go Gauge



1. Slide the correct slot on the gauge around the crimped ring.

2. If the ring does not fit into the slot at all, then the crimp is a "No-Go". Adjust the crimping force on the tool and re-crimp the ring.

3. If the ring slides into the slot and stops in the "Go" range at least at one point, then the crimp is good. The ring will not fit the go range all the way around it.

4. If the ring slides all the way into the slot, then the crimp ring is compressed too small and is a "No-Go". Remove the ring and adjust the crimping force on the tool.

How to adjust the crimp force:



1. Open the handle, then loosen the nut on the screw with the numbers surrounding it.



2. Push and rotate the screw. Increase the number for more crimp force. Decrease the number for less crimp force.



3. Push the screw back into place and tighten the nut.

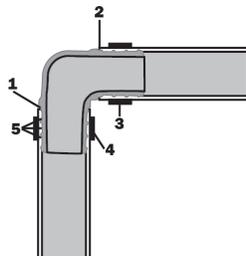
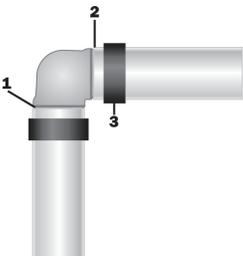


Illustration of a good connection:

1. Fitting shoulder location.
2. Pipe is cut square and stops at fitting shoulder.
3. Position the CrimpRing 1/8" - 1/4" from the end of the pipe, directly over two end ribs of the fitting.
4. The CrimpRing is evenly compressed over the pipe and shows no evidence of uneven distortion.
5. The PEX material is uniformly compressed between the ribs, resulting in a leak-free, quality joint.